

LAYERS PER PALLET	CANS PER PALLET	APPROXIMATE WEIGHT (LBS)	MAXIMUM HEIGHT (INCH)
17	6613	241	88
18	7002	251	93
19	7391	261	98


DATE 4/17/02	APPROVED S KISH
DRAWN D. FRANK	APPROVED
CHECKED MCCAUGHEY	APPROVED
APPROVED B BASS	APPROVED

PRODUCT
211 x 413 ALUMINUM CAN (12 oz CAN)

FINISHED EXPORT PALLET
SPECIFICATION

389 CANS PER LAYER

SH. 1 OF 2

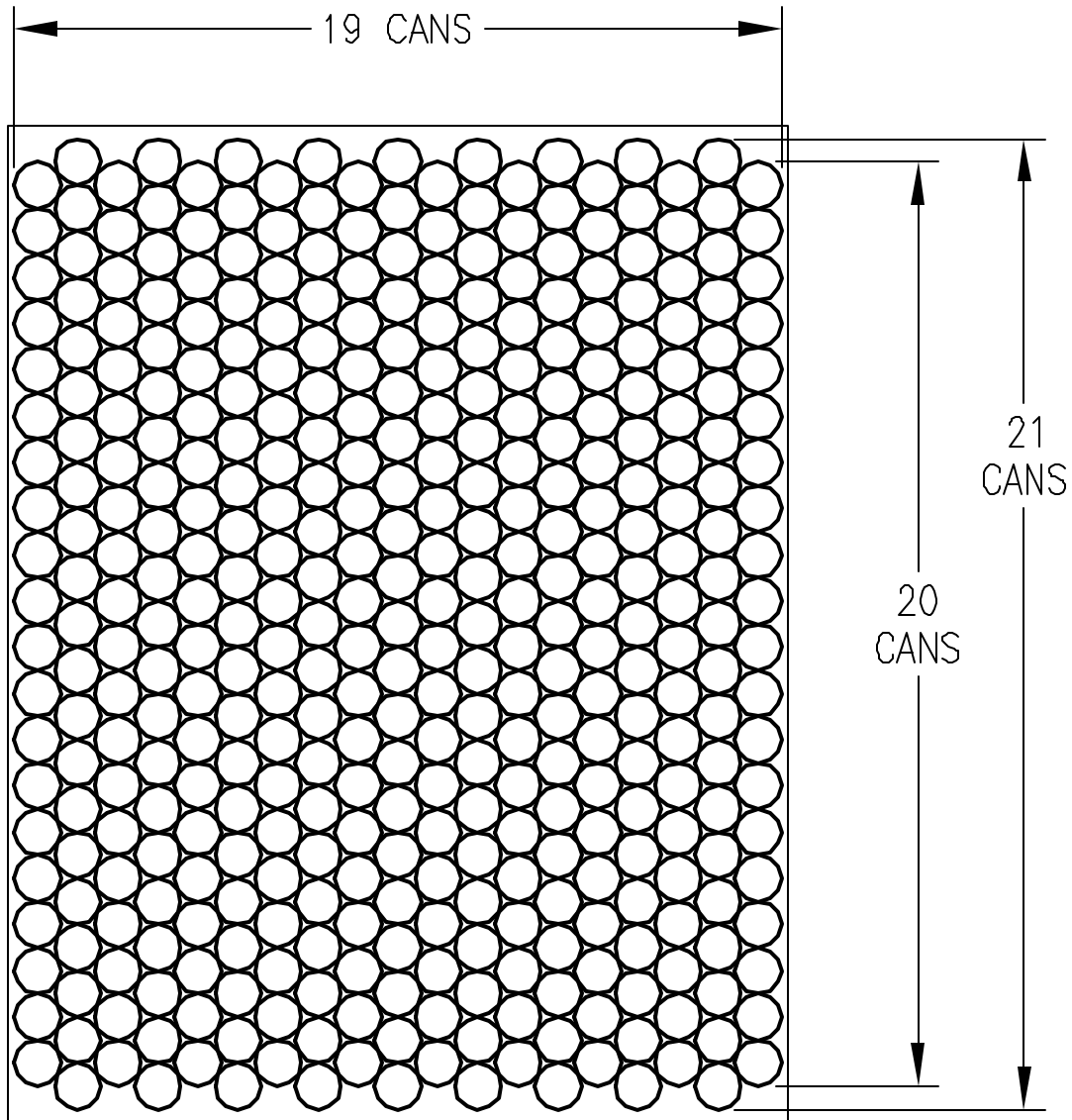


METAL CONTAINER OPERATIONS


9300 WEST 108TH CIRCLE
BROOMFIELD, COLORADO
80021-3682
MAILING ADDRESS: P.O. BOX 589
BROOMFIELD, COLORADO
80038-0589

THE DESIGN, INFORMATION AND DATA CONTAINED HEREIN ARE PROPRIETARY AND ARE SUBMITTED IN CONFIDENCE AND SHALL NOT BE DISCLOSED, USED, OR DUPLICATED IN WHOLE OR IN PART, FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF BALL CORPORATION. RECEIPT OF THIS DOCUMENT SHALL BE DEEMED TO BE AN ACCEPTANCE OF THE CONDITIONS SPECIFIED HEREIN.

PRODUCT STANDARD CTS-PALLET-103 REV A



DIRECTION OF
PALLETIZER BELT

DATE 4/17/02	APPROVED S KISH	PRODUCT 211 x 413 ALUMINUM CAN (12 oz CAN)	 METAL CONTAINER OPERATIONS <small>9-500 WEST 108TH CIRCLE BROOMFIELD, COLORADO 80021-3682 MAILING ADDRESS: P.O. BOX 589 BROOMFIELD, COLORADO 80038-0589</small> <small>THE DESIGNS, INFORMATION AND DATA CONTAINED HEREIN ARE PROPRIETARY AND ARE SUBMITTED IN CONFIDENCE AND SHALL NOT BE DISCLOSED, USED, OR DUPLICATED IN WHOLE OR IN PART, FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF BALL CORPORATION. RECEIPT OF THIS DOCUMENT SHALL BE DEEMED TO BE AN ACCEPTANCE OF THE CONDITIONS SPECIFIED HEREIN.</small>
DRAWN D. FRANK	APPROVED	FINISHED EXPORT PALLET	
CHECKED MCCAUGHEY	APPROVED	SPECIFICATION	
APPROVED B BASS	APPROVED	389 CANS PER LAYER SH. 2 OF 2	
		PRODUCT STANDARD	CTS-PALLET-103 REV A